

## CITY CAT INTERNATIONAL LTD

(Pipe Pigging Division)

The solution you deserve, Every step in Pipe Pigging Industry

Head Office: CityCat house, Fort, Mumbai 400001, india.

Export office: K K Chambers, office no 401, Purshottamdas Thakurdas Road Mumbai 400001 India

Name & Contact details/WhatsApp: +91 9819600149 ( Ms Kasturi Shinde, CEO)

+91 9819664898 (Mr Peter Carlo , Director Operations )

E-mail: , [global@oilpipepigging.com](mailto:global@oilpipepigging.com) , [citycatpipepigging@gmail.com](mailto:citycatpipepigging@gmail.com) ,URL :[www.oilpipepigging.com](http://www.oilpipepigging.com)

### Pipe Pigging Product List

**Pigging** is the practice of using **pipeline** inspection gauges, devices generally referred to as **pigs** or scrapers, to perform various maintenance operations. This is done without stopping the flow of the product in the **pipeline**.

#### Types of Pigs

##### 1. Cup Pig or Batching pig Scrapper



##### 2. Disc Pig or Bi Di Pig



##### 3. Foam Pig or Poly Pig



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Spares & Accessories required for pigs

Spares used in cup pigs

- 1)Batching cup
- 2)Scrapper cup
- 3)Bumper Disc
- 4) Circular wire brush
- 5) Spring loaded wire brush
- 6) Spare spring
- 7) Pig Body



Spares used in Disc Pigs

- 1) Sealing Disc
- 2) Guide Disc
- 3) Spacer Disc
- 4) Bumper or Nose Disc
- 5) Circular Wire Brush
- 6) Spring loaded wire brush
- 7) Spare Spring
- 8) Spring body



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### Combinations available for Foam Pig



- a) Bare foam pig - Without PU coating.
- b) Coated foam pig - With PU elastomer coating.
- c) Criss Cross Pig - PU elastomer coated in criss cross pattern.
- d) Foam pig with silicon carbide strip - Silicon carbide strip installed for medium cleaning.
- e) Foam pig with steel wire brush - Metal wire brush installed for Heavy cleaning.

### Other Special Pigs (Bi Di or Batch)

- 1) Dual Module pig - Combination of 2 different pigs or Pig chain .
- 2) Pigs with transmitter cavity.
- 3) Pigs with roller - For heavy pigs .
- 4) Flexi pig - Pigs without steel mandrel.



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### City Cat Launching offer for 202

Sr No	Item Description	Dimensions	Pictures	Brand	Qty	UOM	Unit price FOB in USD	Total price FOB in USD
1	Spacer disc	435mmx35mmx270mm with 16 assembly holes, for 24" cleaning pig, cleaning pig type PTC-610D.		City Cat	1	PC	.00	.00
2	Sealing Disc	610mm*270mm*20mm with 16 assembly holes,75A,used for 24" crude pipeline pig typed PTC-610D		City Cat	1	PC	10.00	10.00
3	Guiding Disc	580mm x 270mm*30mm with 16 assembly holes , 85 A used for 24" crude pipeline pig typed PTC - 610 D		City Cat	1	PC	205.16	205.16



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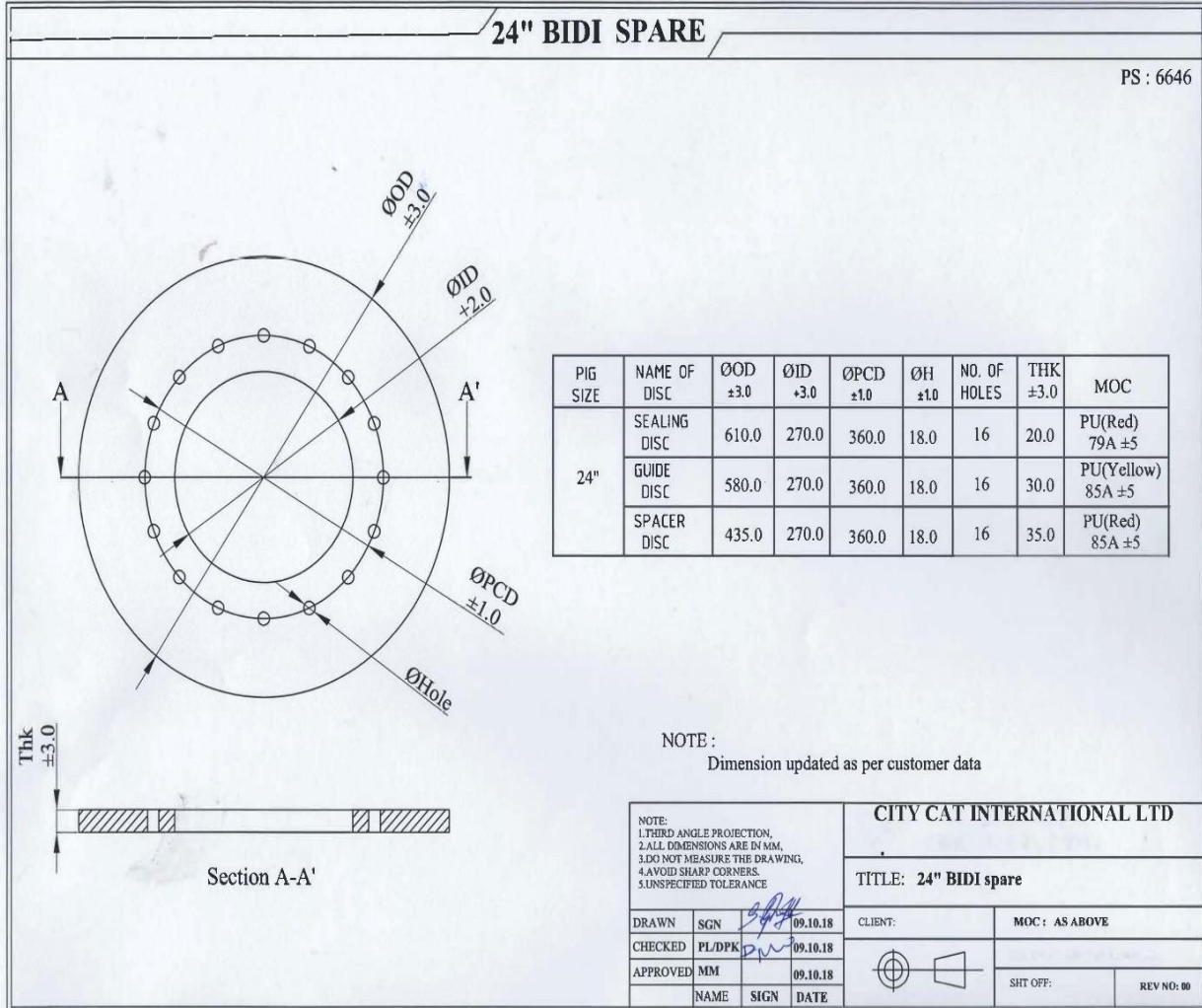
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Technical Drawings





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### City Cat Launching offer for 2024

Sr No	Item Description	Dimensions	Brand	Qty	UOM	Unit price FOB in USD	Total price FOB in USD
1	Polyurethane cups	Diameter 712Mm thickness of cup =28-30mm Internal diameter-355mm Height of cup -150 mm polyurethane 85+/-5a	City Cat	1	PC	383.08	383.08
2	Polyurethane discs	Discs diameter=690 mm thickness of disc 34 mm ,internal diameter 355mm polyurethane 85+/-5a	City Cat	1	PC	212.22	212.22
3	Polyurethane discs	Discs diameter=485 mm thickness of disc 34Mm, internal diameter 355mm pig typed ptc -610 d polyurethane 85+/-5a	City Cat	1	PC	68.24	68.24
4	Bolt+m16x43mm, c/w nuts And washer	Galvanized steel Fasteners (1 set consist Of 1 bolt+2 nut+1 Washer	City Cat	1	SET	8.29	8.29



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5	Disc seal 36 ns iphs Polyurethane sealing disc for Sub sea pig 36	OuterDiameter:914.4mm, innerDiameter:514.35mm, thickness:30.5Mm polyurethane 65+/-5a	City Cat	1	PC	392.39	392.39
6	Disc seal 36 ns iphs Polyurethane guide disc for Sub sea pig 36	OuterDiameter:885mm, innerDiameter:514.35mm, thickness:46.5Mm polyurethane 65+/-5a	City Cat	1	PC	472.70	472.70
7	Disc seal 36 ns iphs Polyurethane spacer disc for Sub sea pig 36	OuterDiameter:674mm, innerDiameter:514.35mm, thickness:46.5Mm polyurethane 65+/-5a	City Cat	1	PC	189.07	189.07

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Technical Drawings

PIG SIZE	NAME OF DISC	ØOD ±5.0	ØID +3.0	ØPCD ±1.0	ØH ±1.0	NO. OF HOLES	THK ±3.0
28"	GUIDE DISC	690.0	370.0	420.0	16.0	16	34.0
	SPACER DISC	485.0	370.0	420.0	16.0	16	34.0
36"	SEALING DISC	914.4	514.0	780.5	24.0	12	30.5
	GUIDE DISC	822.9	514.0	780.5	24.0	12	30.5
	SPACER DISC	674.0	514.0	780.5	24.0	12	46.5



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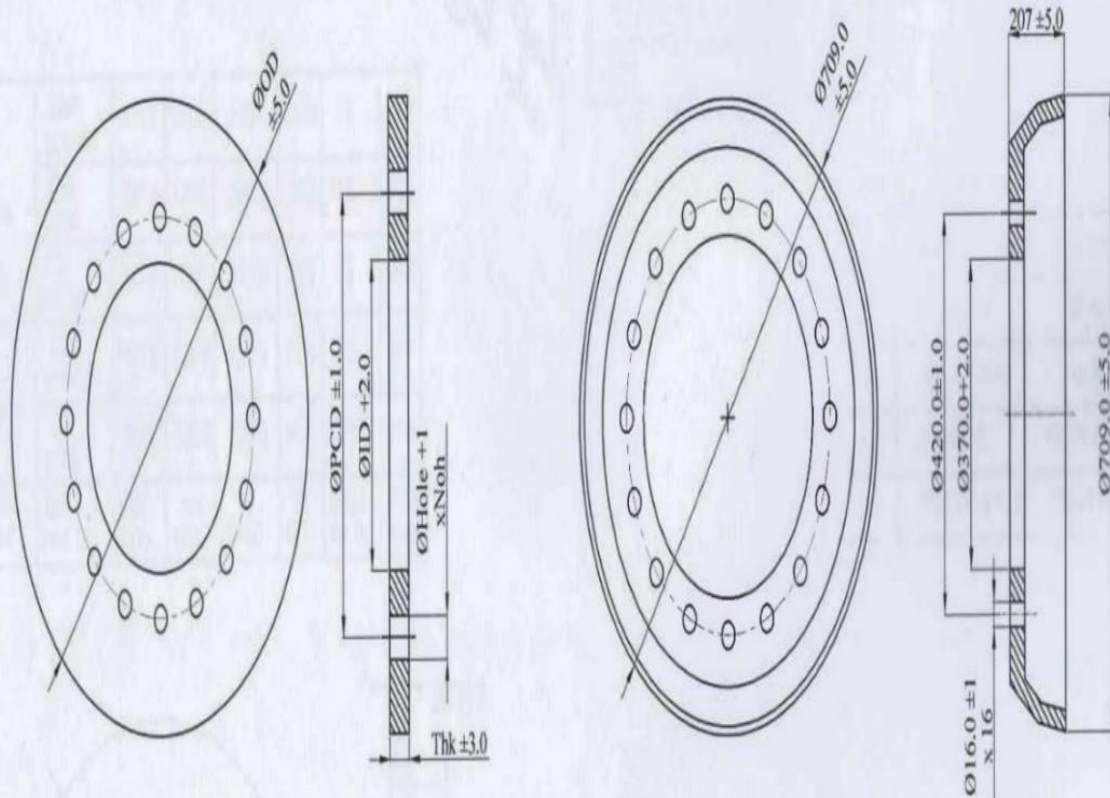
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**SPARE DISC & CUP**

**SPARE DISC**

**28" Conical Cup**

**PS : 6877**





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### City Cat Pipe Pigging Standard sizes .

Spacer Disc - Polyurethane 85A +/- 5A				
Sr No	Size (Inch)	OD (MM)	ID (MM)	Thk (MM)
1	3	55	10	10
2	4	70	10	10
3	6	100	16	20
4	8	130	16	20
5	10	160	76	22
6	12	195	117	25
7	14	210	117	25
8	16	246	117	28
9	18	275	117	31
10	20	304	170	32
11	22	339	273	42
12	24	372	273	42
13	26	396	358	42
14	28	426	358	42
15	30	457	411	48
16	32	497	411	48
17	34	518	411	48
18	36	696	560	48
19	38	723	560	50
20	40	762	560	50
21	42	810	610	55
22	44	838	610	55
23	46	876	610	55
24	48	914	610	55

Note: Sizes can be customized as per your requirements.



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### City Cat Pipe Pigging Standard sizes .

Sealing Disc - Polyurethane 70A +/- 5A				
Sr No	Size (Inch)	OD (MM)	ID (MM)	Thk (MM)
1	3	88.9	10	6.25
2	4	114	10	6.25
3	6	168	16	10
4	8	219	16	12
5	10	273	76	14
6	12	323	117	16
7	14	355	117	16
8	16	406	117	20
9	18	458	117	20
10	20	508	170	20
11	22	558	273	20
12	24	609	273	20
13	26	660	358	26
14	28	711	358	26
15	30	762	411	28
16	32	812	411	30
17	34	863	411	30
18	36	914	560	30
19	38	965	560	30
20	40	1016	560	32
21	42	1070	610	35
22	44	1118	610	35
23	46	1168	610	38
24	48	1220	610	38

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Guide Disc - Polyurethane 85A +/- 5A				
Sr No	Size (Inch)	OD (MM)	ID (MM)	Thk (MM)
1	3	88.9	10	10
2	4	114	10	10
3	6	168	16	20
4	8	219	16	20
5	10	273	76	22
6	12	323	117	25
7	14	355	117	25
8	16	406	117	28
9	18	458	117	31
10	20	508	170	32
11	22	558	273	42
12	24	609	273	42
13	26	660	358	42
14	28	711	358	42
15	30	762	411	48
16	32	812	411	48
17	34	863	411	48
18	36	914	560	48
19	38	965	560	50
20	40	1016	560	50
21	42	1070	610	55
22	44	1118	610	55
23	46	1168	610	55
24	48	1220	610	55

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### City Cat Pipe Pigging Standard sizes .

Spare Cup - Polyurethane 85 +/- 5A			
Sr No	Size (Inch)	OD (MM)	Height (MM)
1	3	88.9	35
2	4	114	45
3	6	168	70
4	8	219	80
5	10	273	84
6	12	323	86
7	14	355	90
8	16	406	100
9	18	458	100
10	20	508	105
11	22	558	105
12	24	609	120
13	26	660	130
14	28	711	150
15	30	762	150
16	32	812	150
17	34	863	150
18	36	914	150
19	38	965	150
20	40	1016	150
21	42	1070	160
22	44	1118	160
23	46	1168	160
24	48	1220	160

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Gauge Plate - Aluminum				
Sr No	Size (Inch)	OD (MM)	ID (MM)	Thk (MM)
1	3	88.9	10	12
2	4	114	10	12
3	6	168	16	12
4	8	219	16	12
5	10	273	76	12
6	12	323	117	12
7	14	355	117	12
8	16	406	117	12
9	18	458	117	12
10	20	508	170	12
11	22	558	273	12
12	24	609	273	12
13	26	660	358	12
14	28	711	358	12
15	30	762	411	12
16	32	812	411	12
17	34	863	411	12
18	36	914	560	12
19	38	965	560	12
20	40	1016	560	12
21	42	1070	610	12
22	44	1118	610	12
23	46	1168	610	12
24	48	610	610	12

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### City Cat Pipe Pigging Standard sizes .

Circular Wire Brush - Made from MS plates + MS Steel Bristles				
Sr No	Size (Inch)	OD (MM)	ID (MM)	Thk (MM)
1	3	88.9	10	12
2	4	114	10	12
3	6	168	16	12
4	8	219	16	12
5	10	273	76	12
6	12	323	117	12
7	14	355	117	12
8	16	406	117	12
9	18	458	117	12
10	20	508	170	12
11	22	558	273	12
12	24	609	273	12
13	26	660	358	12
14	28	711	358	12
15	30	762	411	12
16	32	812	411	12
17	34	863	411	12
18	36	914	560	12
19	38	965	560	12
20	40	1016	560	12
21	42	1070	610	12
22	44	1118	610	12
23	46	1168	610	12
24	48	1220	610	12

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Batch Pig Assembly - 2 Cup Pig - 2 PU cup assembled with Mild Steel Mandrel and galvanized steel fasteners			
Sr No	Size (Inch)	OD (MM)	Length (MM)
1	3	88.9	160
2	4	114	205
3	6	168	305
4	8	219	400
5	10	273	490
6	12	323	500
7	14	355	500
8	16	406	570
9	18	458	640
10	20	508	720
11	22	558	780
12	24	609	850
13	26	660	930
14	28	711	1000
15	30	762	1070
16	32	812	1180
17	34	863	1200
18	36	914	1280
19	38	965	1350
20	40	1016	1420
21	42	1070	1500
22	44	1118	1565
23	46	1168	1640
24	48	1220	1710

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Batch Pig Assembly - 4 Cup Pig - 4 PU cup assembled with Mild Steel Mandrel and galvanized steel fasteners			
Sr No	Size (Inch)	OD (MM)	Length (MM)
1	3	88.9	160
2	4	114	205
3	6	168	305
4	8	219	400
5	10	273	490
6	12	323	580
7	14	355	640
8	16	406	730
9	18	458	830
10	20	508	920
11	22	558	1005
12	24	609	1100
13	26	660	1200
14	28	711	1280
15	30	762	1400
16	32	812	1460
17	34	863	1550
18	36	914	1650
19	38	965	1750
20	40	1016	1830
21	42	1070	1930
22	44	1118	2015
23	46	1168	2100
24	48	1220	2200

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<b>Bi Di Pig Assembly - Consists of 4 sealing Disc + 02 Guide Disc + 06 Spacer Disc assembled with mild steel mandrel</b>			
<b>Sr No</b>	<b>Size (Inch)</b>	<b>OD (MM)</b>	<b>Length (MM)</b>
1	3	88.9	160
2	4	114	205
3	6	168	305
4	8	219	400
5	10	273	490
6	12	323	580
7	14	355	640
8	16	406	730
9	18	458	830
10	20	508	920
11	22	558	1005
12	24	609	1100
13	26	660	1200
14	28	711	1280
15	30	762	1400
16	32	812	1460
17	34	863	1550
18	36	914	1650
19	38	965	1750
20	40	1016	1830
21	42	1070	1930
22	44	1118	2015
23	46	1168	2100
24	48	1220	2200

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## CITY CAT INTERNATIONAL LTD

(Pipe Pigging Division)

The solution you deserve, Every step in Pipe Pigging Industry

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### Additional Spares - If you want to add below items in Bi Di

Circular Wire brush Gauge Plate

Nose or Bumper Disc

#### **Bi Di Pig - Standard**

Bi Di Pig - Consists of 4 sealing Disc + 02 Guide Disc + 06 Spacer

#### **Bi Di Pig - Standard + Nose Disc**

Bi Di Pig - Consists of 4 sealing Disc + 02 Guide Disc + 06 Spacer

#### **Bi Di Pig - Standard + Wire Brush**

Bi Di Pig - Consists of 4 sealing Disc + 02 Guide Disc + 06 Spacer

#### **Bi Di Pig - Standard + Gauge Plate**

Bi Di Pig - Consists of 4 sealing Disc + 02 Guide Disc + 06 Spacer

Note: Samples can be lifted on your request.